



Note: Place hood as close to machine as possible. If more than 4 inches from back of machine, hinged side baffles should be used.

Note: Products of combustion require separate flue or may be vented into hood.

$$Q = 300WH$$

$$h_e = 0.25 VP_d$$

Minimum duct velocity = 2000 fpm.



TITLE

FIXE POSITION
DIE CASTING HOOD

FIGURE

VS-55-20

DATE

2-91